: DRIVESHAFT TUNNEL MOD KIT

Date: Üser: Wednesday, 10/09/2008 1:53:11 PM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 41934

: 12544 **Estimate Number**

P.O. Number

This Issue

: 10/09/2008

: NC

Prsht Rev. : 11 First Issue

: 40164

S.O. No. :

: SMALL /MED FAB

Type

Part Number

Drawing Name

: D412705015

: N/A

Drawing Number Project Number

: N/A : C

Drawing Revision

Material

: 17/09/2008 Due Date

Qty:

2 Um:

Each

Written By

Previous Run

Checked & Approved By

Comment

Removed Manufacturing 06-10-03 JLM

Comment: Photocopy bluefile & type labels per PPP D412-705-015

ECN 1052 07-11-05 DD verified by:EC Est Rev:C

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0

DC

CHG 003

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D32561

Panel



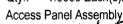
Comment: Qtv.:

Comment: Qty.:

1.0000 Each(s)/Unit

Total:

2.0000 Each(s)



Batch:

24016

Gasket

D32563

Total: 1.0000 Each(s)/Unit

2.0000 Each(s)

a

Gasket Batch:

B3551)

AN3C3A

Comment: Qty.:

Bolt

22.0000 Each(s)/Unit

Total:

44.0000 Each(s)

Batch: M/08827

Dart Ae	rospace	Ltd								
W/O:			WO	RK ORDER CHANG	ES					
DATE STEP		PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No: PAR #:		PAR #:	Fault Category: N			es N	lo DQA:		Date:	
		Disposition: Q/			Clos	Date: _	Date:			
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (N	CR)			-	
	STEP	Description of NC Section A	Corrective Action Section B					cation	Approval	Approva
DATE			Initial Chief Eng	Action Description Chief Eng		ın & ate	Section C Chief Eng	QC Inspecto		
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								14 <u>.</u>		

NOTE: Date & initial all entries

Date: User:		iesday, 10/0 Lecocq	09/2008 1:53:11 PM	Process She	oot		
Custo	mar:	CLLDAR001	Dart Helicopters Services			AFT TUNNEL MOD KIT	
Custo)IIICI .	OO-DAI1001	Sart Telloopters out vides	-	9 (12.11.01 2) (1.1 = 0 1.1		
Job Nun	nber:	41934		Part l	Number: D4127050	15	
Job Number	:						
Seq. #:		Machine O	r Operation:		Description :		
6.0		AN3C4A	· opoludo	BOLT			
) (i	ommer	nt: Qty.: BOLT Batch:_	3.0000 Each(s)/Unit Total: M188538	6.0000 Each(s)			sO
7.0		MS20427M3	MIC	67% (F)	(M107376
S C	ommer	Rivet	44.0000 Each(s)/Unit	88.0000 Each(s)		M/08473	, = (1)
8.0	(t)	✓ Batch: MS21060L3I	M17654	Nut Plate	8558	14100173	<i></i>
0.0		1002100023		Harriago			
Co	ommer		22.0000 Each(s)/Unit Total :	44.0000 Each(s)	43)		
		Nut Plate Batch:	M108827	M/08	728		50
9.0		MS932109		Wásher (14) M (08 986	· · · · · · · · · · · · · · · · · · ·		(2x)
	ommer	Washer Batch:_	25.0000 Each(s)/Unit Total:	50.0000 Each(s)	15		SO
10.0		QC4			FOR COMPLETENE	ss	
11.0	ommer	PACKAGING	T 100% KITS FOR COMPLETE	PACKAGING RESOL	<u>ට ලැදි(ජ</u> IRCE#1	the RE	
11.5				,			
Co	ommer		GING RESOURCE #1	ID D440 705 048		-	
		Location PPP Re		P 112-705-1175	1/18	(2)	÷.
12.0		QC21		FINAL INSPECTIONA	W/O RELEASE		. 10
	<u></u>						08/09/15
Co	ommer	ıt: FINAL II	NSPECTION/W/O RELEASE				08-09-15
Job Completion	n					-mr	08-09-15
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Dart Ae	rospace L	.td								
W/O:			WC	RK ORDER CHANC	ES					
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes	No Do	QA:	Date: _	
			Disposition: (
NCR:			WORK ORDI	R NON-CONFORM	ANCE	(NC	R)			
		Description of NC Section A	Corrective Action Section			Verification			Approval App	Approva
DATE	STEP		Initial Chief Eng	Action Description Chief Eng		Sign Date	& Se	Section C	Chief Eng	QC Inspecto
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NOTE: Date & initial all entries